

Receiving Report

Date: 15-01-21
Supplier: ThyssenKrupp

Batch No: 131322
Dart P/O: 26885

Packing Slip:	Yes <u>✓</u>	No <u> </u>
Invoice:	Yes <u>✓</u>	No <u> </u>
Receipt:	Cash <u> </u>	Cr <u>✓</u>
New Supplier	Yes <u> </u>	No <u>✓</u>

Release Note Attached:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A	<input type="checkbox"/>
Waybill Attached:	Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>	N/A	<input type="checkbox"/>
Shipment Complete:	Yes	<input checked="" type="checkbox"/>	No	<input type="checkbox"/>	N/A	<input checked="" type="checkbox"/>
QC18 Inspection	<i>OK 15/01/2018</i>				N/A	<input checked="" type="checkbox"/>
Work Order					N/A	<input checked="" type="checkbox"/>

Discrepancies

Discrepancies							
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date _____

Received/Costing _____

Initial _____

Location

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

B I L L O F L A D I N G

No: PEC 914889

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 19Jan15 at 11:38 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp CARMELA AGNIHOTRI (905-5321422)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-755265- 1 Your PO # PO26885
 Part # M304S12GA Rel # CHANTAL

STAINLESS STEEL SHEET 304-2B
 .1050 Nom X 48.0000" X 96.0000"
 AS PER ASTM A240

Heat Number Tag No
 A2400889 371518

Quantity PCS
 96.00 SFT 3

Wt LBS
 421

MTR

2) Our Order PEC-755265- 2 Your PO # PO26885
 Part # M304S16GA Rel # CHANTAL

STAINLESS STEEL SHEET 304-2B
 .0600 Nom X 48.0000" X 96.0000"
 AS PER ASTM A240
 B/O

3) Our Order PEC-755265- 3 Your PO # PO26885
 Part # M6061T6S.063 Rel # CHANTAL

ALUMINUM SHEET 6061 T6
 .0640 Nom X 48.0000" X 144.0000"
 AS PER ASTM B209

Heat Number Tag No
 24943/01/00 371525

Quantity PCS
 96.00 SFT 2

Wt LBS
 86

MTR

4) Our Order PEC-755265- 4 Your PO # PO26885
 Part # M7075T6S.050 Rel # CHANTAL

ALUMINUM SHEET 7075-T6
 .0500 Nom X 48.0000" X 144.0000"
 AS PER ASTM B209
 I/C FROM USA BRANCH

MTR

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE

No: PEC 914889
Ship Date 19Jan15 at 11:38 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp CARMELA AGNIHOTRI (905-5321422)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G				
Heat Number	Tag No	Quantity	PCS	Wt LBS
661074A5	371526	48.00 SFT	1 ✓	35
TOTAL:		Tags 3	PCS 6	LBS 542

Heat Number
24943/01/00
661074A5
A2400889

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 SKIDS GW. 746 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

91501-21

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ADIET/INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

STAINLESS STEEL SHEET 304-2B
1850 Nom X 48.0000" X 96.0000"
PART NO. M304ST26A

PO: R4N2026855

/CHANTAL

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

[Signature]

BL PEC-914889-001

Certificate of Mill Test Results

13Jan15
Pg 1/1

产品质量证明书 MATERIAL TEST CERTIFICATE

订单号: EX1312506GS
Order No.: GLOBAL STAINLESS STEEL, INC.
订 货 方: GLOBAL STAINLESS STEEL, INC.
Order: 品 名: COLD ROLLED STAINLESS
Commodity: STEEL SHEETS
使用厂家: GLOBAL STAINLESS STEEL, INC.
CONSIGNEE: 标 准: EN10088-2/ASTM A340/A340M
Specification: 牌 号: 304
Type: 表面加工: 2B/PAPER
Surface Finish: 发票号: EX1312506
Invoice No.: 发行日期: 2014/7/21
Date:

无锡宝昌金属制品有限公司
Wuxi Baoshang Metal Products Co., Ltd

PAGE 2 OF 2

[Handwritten Signature]

序号 No.	货物编号 Product No.	产品尺寸			数量 Number	重量 Weight Kg	拉伸试验			表面 硬度 Hardness HRB	炉批号 HEAT NO.	化学成分							
		厚度 Thickness MM	宽度 Width MM	长度 Length MM			屈服强度 0.2% YS N/mm ²	抗拉强度 TS N/mm ²	延伸率 EL %			C	Si	Mn	P	S	Ni	Cr	N
8	140721008	0.60960	1219.2	2438.4	122	1824	253	677	51.0	85	A1401986	0.0400	0.480	1.1200	0.0280	0.0010	8.0100	18.060	0.0279
9	140721009	0.88900	1219.2	3048.0	34	900	263	670	32.0	84	A2400624	0.0400	0.480	1.2600	0.0370	0.0010	8.0200	18.330	0.0400
10	140721010	1.21920	1219.2	2438.4	32	886	261	665	38.0	84.5	A2400888	0.0400	0.500	1.1900	0.0370	0.0010	8.0100	18.040	0.0400
11	140721011	1.21920	1219.2	3048.0	26	902	261	665	38.0	84.5	A2400888	0.0400	0.500	1.1900	0.0370	0.0010	8.0100	18.040	0.0400
12	140721012	1.52400	1219.2	3048.0	41	1780	261	665	35.0	85	A0400849	0.0500	0.450	1.0900	0.0350	0.0010	8.0200	18.120	0.0400
13	140721015	2.66700	1219.2	2438.4	20	1265	267	675	60.0	80	A2400889	0.0500	0.470	1.1600	0.0370	0.0010	8.0200	18.250	0.0400
14	140721016	2.66700	1219.2	3048.0	11	870	267	675	60.0	80	A2400889	0.0500	0.470	1.1600	0.0370	0.0010	8.0200	18.250	0.0400
15	140721017	3.04800	1219.2	2438.4	14	978	278	665	30.0	82.5	A1304650	0.0400	0.450	1.1100	0.0360	0.0010	8.0400	18.060	0.0500
16	140721018	3.04800	1219.2	3048.0	10	877	278	665	30.0	82.5	A1304650	0.0400	0.450	1.1100	0.0360	0.0010	8.0400	18.060	0.0500

备注 (Remarks) :
1. 尺寸和表面: 合格
Size and Surface : Guaranteed

兹证明所列产品均符合订单和标准的制造要求

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN
HAS BEEN MADE IN ACCORDANCE WITH THE ORDER AND
SPECIFICATION
*此报告仅可完全复制
*The report can only be copied completely

技术本部
TECHNICAL DEPT.

无锡金百金属制品有限公司
WUXI JINBAI METAL PRODUCTS CO., LTD.

备注 (Remarks):
1. 尺寸和表面: 合格
Size and Surface: Guaranteed

兹证明所列产品均符合订单和标准的制造要求
WE HEREBY CERTIFY THAT THE MATERIAL HEREIN
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*此报告可完全复制
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技术本部
TECHNICAL DEPT.

无锡宝昌金属制品有限公司
Wuxi Baoshang Metal Products Co., Ltd

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 7075-T6
0.0500 Nom X 48.0000" X 144.0000"
PART NO. M7075T6S.050

PO/Ref: PO26885 /CHANTAL

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-914889-004

13Jan15

Signed by: *[Signature]* Pg 1/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

Back in Case

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400207336-100		WORK PACKAGE: ALFLR01673-48		CUSTOMER PART NUMBER: HT Flat Sheet	
KAISER ORDER NUMBER: 1165209	LINE ITEM: 10	SHIP DATE: 01/30/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T6
WEIGHT SHIPPED: 3794 LB	QUANTITY: 108 PCS EST.	B/L NUMBER: 2046182	GAUGE: 0.0500 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN
SHIP TO: COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

15/01/22

MHU 1752649: LOT 661074A5: 108 pieces

Certified Specifications

AMS 4045/RevA AMS-QQ-A-250/12/RevA ASTM B 209/Rev1C CMMP 019/RevD CMMP 025/RevU

Test Code: 1512

Test Results:

LOT: 661074A5 CAST: 597 DROP: 06 INGOT: 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T6	LT / 02 (Min:Max)	83.8 : 84.3 (578 : 581)	73.5 : 73.7 (507 : 508)	11.6 : 13.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.20	1.4	0.05	2.5	0.19	5.7	0.03	0.01	0.01	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Page 1 of 2

Plant Serial: 4322686
Kaiser Order Number: 1165209
Line Item: 10

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403583263

CstAr

CstOr PEC-263882

Wgt.: 34.906 LB

Date 12/26/2014

[Signature]

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 7075-T6
.0500 Nom X 48.0000" X 144.0000"
PART NO. M7075T6S.050

PO/Rel PO26885 /CHANTAL

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-914889-004

13Jan15

Signed by:  Pg 2/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DEARS 273.872-1(a), was manufactured in the United States of America, and meets the requirements of DEARS 273.872 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR



Page 2 of 2

Plant Serial: 4322886
Kaiser Order Number: 1165209
Line Item: 10

From: ThyssenKrupp Materials NA

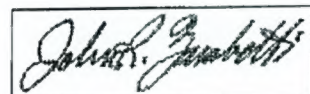
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403583263

CstAr

CstGr PEC-263882

Wgt.: 34.906 LB

Date 12/26/2014



THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM SHEET 6061 T6
.0640 Nom X 48.0000" X 144.0000"
PART NO. M6061T6S.063

PO/Ref PO2685 /CHANTAL
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

[Signature]

BL PEC-914889-003

13Jan15
Pg 1/2

Certificate of Mill Test Results



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85201723

04 / 6

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2014 06 30

Auftraggeber / customer: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C8 CONCORD,ON Warenempfänger / consignee: ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C8 CONCORD,ON	Bestell Nr. / order no.:	PEC-256624
	Datum / date:	2014 03 12
	Auftragsbest. Nr. / order confirm no.:	672807
	Datum / date:	2014 03 13
	Lieferschein Nr. / delivery note:	85201723
	Datum / date:	2014 07 31

Produkt / product	Bedingungen / terms
Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 10
Dim. / dim.: [inch]: 0,063x48,00x144,00	AMS 4027N, 07.2008
	ASME SB-209, 2011a
	Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
06	24943/01/00	01/0063229/4	6061	6728070003	4007,937 lbs	94

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0063229/4	6061 actual	0,69	0,43	0,23	0,14	0,90	0,16	0,07	0,05	0,02	0,03

Zugprüfung LT / tensile test LT							
BNr/Los	Zustand	Richtung	Tests	UTS	YS	A2"	
Lot/No.	temper	direction		[ksi]	[ksi]	[%]	
			spec.min.	42,0	35,0	10	
			spec.max.	-	-	-	
24943/01	T6	LT	2	from	48,4	40,6	14
24943/01	T6	LT		to	48,7	40,9	15

Sonstige Prüfungen / other tests	
Biegeversuch: OK. / Transverse bend test: OK.	
Maßkontrolle: OK. / Dimensional Check: OK.	
Oberfläche: OK. / Surface Inspection: OK.	

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - www.amag.at

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
0640 Nom X 48.0000" X 144.0000"
PART NO. M6061T6S.063

PO/Ref: PO26885

/CHANTAL

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-914889-003

13Jan15
Pg 2/2

Signed by:




Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85201723

04 / 6

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2014 06 30

Zertifiziert nach / certified to ISO 9001 ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist	E-Mail / e-mail
Rendl Herbert	h.rendl@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304 3/2 GA
 RECEIVED BY: SDM
 DATE: 15/01/22
 P/O#: 26885
 QUANTITY ORDERED: 48
 THICKNESS ORDERED: .100"
 SHEET SIZE: 4' X 8'

MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 48
 THICKNESS RECEIVED: .100"
 SHEET SIZE RECEIVED: 4' X 8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>SMK</u>	BY: _____
DATE: <u>15/01/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061-T6 S.063
 RECEIVED BY: Sonia P.
 DATE: 15/01/22
 P/O#: 26885
 QUANTITY ORDERED: 96
 THICKNESS ORDERED: .063
 SHEET SIZE: 4' X 12'
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 96
 THICKNESS RECEIVED: .063"
 SHEET SIZE RECEIVED: 4' X 12'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>15/01/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17075-T6 S.050
 RECEIVED BY: Sonia P
 DATE: 15/01/22
 P/O#: 26885
 QUANTITY ORDERED: 96'
 THICKNESS ORDERED: .050
 SHEET SIZE: 4' X 12'
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 96'
 THICKNESS RECEIVED: .050"
 SHEET SIZE RECEIVED: 4' X 12'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>15/01/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26885

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S12GA	304/316 0.100" Sheet	1/14/2015 Yes 1/14/2015		96.00 sf	\$8.42	\$808.32
	MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						
						Line Total:	\$808.32
2	M304S16GA	304/316 Sheet .063	1/16/2015 Yes 1/16/2015		320.00 sf	\$5.11	\$1,636.50
	MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						
						Line Total:	\$1,636.50

8/15-01-21

Note:

12/23/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26885**

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

3 M6061T6S.063

6061-T6 .063 Sheet

1/14/2015

Yes

1/14/2015

96.00

sf

\$2.37

\$227.12

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total:

\$227.12

4 M7075T6S.050

7075-T6 SHEET .050

1/14/2015

Yes

1/14/2015

48.00

sf

\$4.15

\$199.25

MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12
OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

SP15-0121

Line Total:

\$199.25

Note:

12/23/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26885**

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

5	71401-45	PROCUREMENT QUALITY CLAUSES	1/14/2015	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses

1/14/2015

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$2,871.19

U
C2

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 12/23/2014